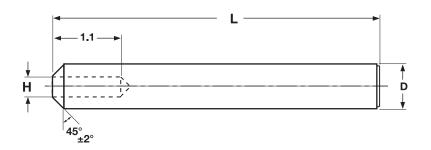
Flare-In Tool

Fasteners, Panel





| Flare-In Installation Tool for Retractable Captive Panel Fasteners | | | | | | | | |
|--|---|----------|------|--------------------|------|--------|------|--|
| Part Number | For use with panel fasteners of this diameter | D | | Н | | L | | |
| | | Diameter | | Tool Hole Diameter | | Length | | |
| | | Max | Min | Max | Min | Max | Min | |
| 196086 | 6-32 | .479 | .459 | .150 | .130 | 4.02 | 3.98 | |
| 196093 | 8-32 | .479 | .459 | .176 | .156 | 4.02 | 3.98 | |
| 196248 | 10-32 | .479 | .459 | .210 | .190 | 4.02 | 3.98 | |

| How Tool is Used | Flare-In panel fastener is inserted into proper-sized hole by rolling the fastener's ferrule into the countersunk side of the hole. The Flare-In tool is inserted into a press and the tool is centered over the threads of the panel fastener. Slight pressure is applied as the tool is pressed against a washer on the opposite side of the assembly from the panel fastener. | | | |
|------------------|--|--|--|--|
| Material | 1095 steel, hardened with hard-chrome finish | | | |