









Bugle Heads for Drywall, Particle Board & Deck Screws													
	Α		н		R		ı	Phillips Driver SIze (Reduced Diameter	S		D		
Nominal Size	Head Diameter		Head Thickness		Phillips Recess Drive		Drive		Square Recess Drive				Square Recess
					Diameter		Depth D		Recess Square		Depth		Driver
	Max	Min	Max	Min	Max	Min	Ref	Bit for #6 thru #10)	Max	Min	Max	Min	Size
6	.347	.315	.031	.020	.201	.176	.106	2	106	.090	.071	.055	1
7	.355	.315	.031	.020	.201	.176	.118	2	-	-	-	-	-
8	.363	.315	.039	.020	.201	.176	.124	2	.113	.110	.075	.064	2
9	.363	.334	.039	.020	.201	.176	.124	2	-	-	-	-	-
10	.363	.334	.039	.020	.204	.190	.124	2	.113	.110	.075	.064	2
12	.415	.390	.055	.042	.265	.250	.144	3	.135	.131	.171	.140	3
1/4	.472	.450	.058	.047	.277	.260	.160	3	-	-	-	-	-
	In the abscence of a single industry standard for Bugle Heads, these dimensions are offered as a guide; slight deviations are acceptable.												

PHILLIPS RECESS COARSE THREAD DECK SCREWS							
			D		R	1	Phillips Recess Depth
Screw Size	Threads per inch	Major D	Diameter	Phillips Rec	ess Diameter	Phillips Recess Depth	
		Max.	Min.	Max.	Min.	Ref	
6	8 to 10	.158	.142	.201	.176	.106	2
7	8 to 10	.169	.153	.201	.176	.118	2
8	8 to 10	.187	.170	.201	.176	.124	2
9	8	.195	.180	.201	.176	.124	2
10	8	.211	.192	.204	.190	.124	2
12	8	.239	.212	.265	.250	.144	3
1/4	8	.270	.240	.277	.260	.160	3
Tolerance on Length Up to 1 in. incl.: -0, +0.060 Over 1 in.: -0						-0, +0.100	
In the abscer	In the abscence of a single industry standard for Deck Screws, these dimensions are offered as a guide; slight deviations are acceptable.						

NOTE: There is no single standard for deck screw dimensions. These values are offered as a guide; deviations from these specifications may occur.

	Steel	Stainless			
Description	A bugle head screw with spaced threads, extra sharp point and dacrotized finish.	A bugle head screw with spaced threads and extra sharp point, manufactured of corrosion-resistant stainless steel.			
Applications/ Advantages	Designed specifically for joining pieces of pressure treated lumber. Provides corrosion resistance superior to phosphate-coated drywall screws without discoloring the wood. The square drive recess is preferred by some for its excellent torque transmission and resistance to cam-out problems.	Designed specifically for joining pieces of pressure treated lumber. Remains resistant to corrosion for approximately twice as long as do dacrotized steel deck screws.			
Material	AISI 1018 or equivalent steel	18-8 passivated stainless steel			
Hardness	Rockwell C 45 - 64	Rockwell B 85 - 95			
Plating	Steel deck screws have a dacrotized finish or a generic equivalent.	Stainless deck screws require no additional coating.			