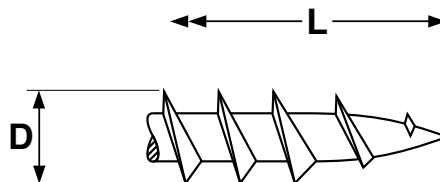


Self-Tapping Screws

Coarse Thread Drywall & Particle Board Screws

Bugle Head



Coarse Thread Drywall & Particle Board Screw

THREADS FOR COARSE THREAD DRYWALL AND PARTICLE BOARD SCREWS			
Screw Size	Threads per inch	D	
		Major Diameter	
		Max.	Min.
6	8 to 10	.158	.142
7	8 to 10	.172	.153
8	8 to 10	.187	.160
9	8 to 10	.194	.177
10	8 to 9	.211	.190
12	8 to 9	.238	.218
1/4	8 to 9	.270	.252
Tolerance on Length		Up to 1 in. incl.: -0, +0.060	Over 1 in.: -0, +0.100
In the absence of a single industry standard for Drywall and Particle Board screws, these dimensions are offered as a guide; slight deviations are acceptable.			

NOTE: There is no single standard for drywall and particle board screw dimensions. These values are offered as a guide; deviations from these specifications may occur.

Description	<i>Coarse thread Drywall--Sharp point:</i> A bugle head screw with spaced threads, extra sharp point and black phosphate finish.	<i>Particle Board Screw:</i> Same as a coarse thread drywall screw but available in shorter lengths than standard drywall screws.
Applications/Advantages	<i>Coarse thread Drywall--Sharp point:</i> For attaching drywall to wood studs or to 25 gage metal studs.	<i>Particle Board Screw:</i> Designed specifically for use in dense woods, especially man-made types such as chipboard and particle board.
Material	AISI 1018 or equivalent steel	
Heat Treatment	Screws shall be quenched in liquid and then tempered by reheating to 650°F minimum.	
Case Hardness	Rockwell C 44 minimum	
Plating	See Appendix-A for information about the coatings of drywall and particle board screws.	